



# COMBINED BILL OF MATERIAL

Printed On:16.07.2014

Printed By:

CBOM No: 00032434000 CBOM Var: 00  
Description: JOURNAL BEARING(BRG-6)

Revno: 0

Rev Date: 26.09.2013

Total weight: 971.0

## RECORD OF CHANGES

Drawing No	Var	Revno	Rev Date	Description
00032434000	00	1	06.03.2014	FOR ITEM NO.19 BABBIT QTY CHANGED FROM 55 TO 1.

CBOM - 00032434000 00

	ENGG		JTE		MTE		TTX		WTX	
	Initial	Date	Initial	Date	Initial	Date	Initial	Date	Initial	Date
Worked By	steabk	30.08.2013	emtnk	24.09.2013	mtepa	19.09.2013	ttxakm	24.09.2013	wtxskt	24.09.2013
Checked By	stepdk	23.09.2013	emtnk	24.09.2013	mtepa	19.09.2013	ttxsso	24.09.2013	wtxskt	24.09.2013
Approved By	stedkr	26.09.2013	emtak	24.09.2013	mteasr	19.09.2013	ttxkks	25.09.2013	wtxbsa	24.09.2013



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Item No	Drawingno Var Mvar	Mat Code	Mat Spec	Weight	Blank Sizes	Nos	Qty	Norm/pc	Extra Norm	Total Norm
Qty( Total )	Description		Assy. Remarks	Inclusion?	Mat Shape		Remarks			
Typ Cat Zone	Var/Matl. Description		ENGG SIZE/GRP	Fab Wt	Route				Spare Code	Unit
0	00032434000 00			971.0						
1(1)	JOURNAL BEARING(BRG-6)			Y						
MF CD			Y		0236					
1	00032434001 00 00	HW9232434016	AA19511	910.0	0.0	1	1	1.0	0.0	1.0
1(1)	HOUSING FOR BEARING DIA.400			Y						
CE DR					0073-0236					NO
3	00032425002 00 00	HW1071740946	AA10740	0.016	130.0X190.0	1	2	0.019	0.0	0.038
2(2)	SHIM S=0.1MM			Y	SH 0.1					
MF DR					0072-0370-0236					KG
4	00032425003 00 00	HW1071740954	AA10740	0.024	130.0X190.0	1	2	0.029	0.0	0.058
2(2)	SHIM S=0.15MM			Y	SH 0.15					
MF DR					0072-0370-0236					KG
5	00032425004 00 00	HW1071740962	AA10740	0.033	130.0X190.0	1	2	0.038	0.0	0.076
2(2)	SHIM S=0.2MM			Y	SH 0.2					
MF DR					0072-0370-0236					KG
6	00032425005 00 00	HW1071796046		0.049	130.0X190.0	1	2	0.057	0.0	0.114
2(2)	SHIM S=0.3MM			Y	SH 0.30					
MF DR					0072-0370-0236					KG
7	00032425006 00 00	AA1071740032	AA10740	0.082	130.0X190.0	1	2	0.097	0.0	0.194
2(2)	SHIM S=0.5MM			Y	SH 0.5					
MF DR					0072-0370-0236					KG
8	00032425007 00 00	AA1071740075	AA10740	0.164	130.0X190.0	1	4	0.193	0.0	0.772
4(4)	SHIM S=1.0MM			Y	SH 1.0					
MF DR					0072-0370-0236					KG
9	00032425008 00 00	AA1011819171	AA10119	4.74	140.0X200.0	1	1	7.9	0.0	7.9
1(1)	ADJUSTING PAD WITH HOLE			Y	PL 32					
MF DR					0072-0301-0236					KG
10	00032425009 00 00	AA1011819171	AA10119	5.5	140.0X200.0	1	3	7.9	0.0	23.7
3(3)	ADJUSTING PAD			Y	PL 32					
MF DR					0072-0301-0236					KG

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Checked By	stepdk	23.09.2013	emtnk	24.09.2013	mtepa	19.09.2013	ttxssso	24.09.2013	wtxskt	24.09.2013
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Typ Cat Zone	Var/Matl. Description		ENGG SIZE/GRP	Fab Wt	Route				Spare Code	Unit
11		AA7122101100	AA7122101	0.0030	0.0	0	0	0.0	0.0	0.0
1(1)	SCRU SLT CSK A-4.8		21.8904.079	Y						
SI DR	M5X12				0075-0236					NO
12	00032425011 00 00	AA1010209132	AA10109	0.109	70.0	1	8	0.338	0.0	2.704
8(8)	BOLT M16x35		21.8904.079	Y	RND 28					
MF DR					0072-0236					KG
13	00032424002 00 00	AA1020208180	AA10208	2.42	440.0	1	4	6.12	0.0	24.48
4(4)	SPECIAL BOLT M30X390			Y	RND 50					
MF DR					0072-0236					KG
14		AA7151112033	AA7151112	0.232	0.0	0	0	0.0	0.0	0.0
4(4)	NUT HEX. B-6		23.8940.017	Y						
SI DR	M30				0075-0236					NO
15		AA7171089240	AA7171089	0.016	0.0	0	0	0.0	0.0	0.0
4(4)	PIN SPLT-ST		11.8994.189	Y						
SI DR	6.3X63				0075-0236					NO
16	00032407002 00 00	AA1010209264	AA10109	0.93	15.0	1	1	0.924	0.0	0.924
1(1)	ORIFICE PLATE			Y	RND 100					
MF DR					0072-0236					KG
17	00032425013 00 00	AA1020218100	AA10218	0.046	75.0	1	4	0.184	0.0	0.736
4(4)	SCREW SPECIAL			Y	RND 20					
MF DR					0072-0236					KG
18	00032425014 00 00	AA1070221244	AA10721	0.625	28.0	1	1	1.1	0.0	1.1
1(1)	STOP WASHER			Y	RND 80					
MF DR					0072-0236					KG
19		HW1285097009	HW12897	26.2	0.0	1	55	115.0	0.0	6325.0
55(55)	BABBIT			Y						
RM DR	SPL-TIN-BASED-ALY-ANT.FRICTION				0072-0227					KG
21	ST24002 097	W97332434016	ST24002	0.0050	0.0	1	2	1.0	0.0	2.0
2(2)	SEALING RING			Y	A18X26					
BO DR	A18X26				0074-0236					NO

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22	ST24002 098	W97332434024	ST24002	0.0090	0.0	1	1	1.0	0.0	1.0
1(1)	SEALING RING			Y	A28X35					
BO DR	A28X35				0074-0236					NO
23	71.8322 011	AA1020208147	AA10208	0.063	45.0	1	2	0.252	0.0	0.504
2(2)				Y	RND 32					
MF DR	PLUG 3/8" PIPE				0072-0236					KG
24	00032431010 00 00			0.84						
1(1)	SPECIAL PIPE JOINTS			Y						
MF CD			N		0236					
24-1	00032431011 00 00	AA1010112198	AA10112	0.41	106.0	1	1	1.38	0.0	1.38
1(1)	CONNECTING STUD			Y	HEX 46					
MF DR					0072-0236					KG
24-2	00032431012 00 00	AA1010209175	AA10109	0.25	60.0	1	1	0.748	0.0	0.748
1(1)	NIPPLE			Y	RND 45					
MF DR					0072-0236					KG
24-3	00032436013 00 00	AA1010112198	AA10112	0.184	30.0	1	1	0.391	0.0	0.391
1(1)	NUT			Y	HEX 46					
MF DR					0072-0236					KG
25		HW7322622960	AA7322622	0.22	0.0	0	0	0.0	0.0	0.0
2(2)	PRTD CYL			Y						
SI DR	DUPLX,D4,L25,2000				0075-0236					NO

CB

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